



LubriOne™ PC-000/15T-S2 NATURAL

Polycarbonate

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East	• Europe	
	• Asia Pacific	• Latin America	
Features	• Lubricated		
Uses	• Appliance Components	• Conveyor Parts	• Printer Parts
Forms	• Pellets		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.28	1.28	ASTM D792
Molding Shrinkage - Flow	6.0E-3 to 8.0E-3 in/in	0.60 to 0.80 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	350000 psi	2410 MPa	ASTM D638
Tensile Strength ² (Break)	7000 psi	48.3 MPa	ASTM D638
Tensile Elongation ² (Break)	7.0 %	7.0 %	ASTM D638
Flexural Modulus	350000 psi	2410 MPa	ASTM D790
Flexural Strength	11000 psi	75.8 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.250 in (6.35 mm), Injection Molded	1.9 ft·lb/in	100 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed, 0.250 in (6.35 mm)	250 °F	121 °C	ASTM D648

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	250 °F	121 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	550 to 600 °F	288 to 316 °C
Mold Temperature	190 to 250 °F	88 to 121 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)